

4116 Dr. Greaves Road  
Grandview, MO. 64030  
Tel: 816-767-0300  
Fax: 816-763-0705



# Service Bulletin

---

**Bulletin Number:** SB09-002

**Model / Serial Number(s):** SWX735 / 8GD73501 - 9GD73550  
SWX630 / 8GD63001 - 9GD63050  
SWX525 / 8GD52501 - 9GD52550  
SWX420 / 8GD42001 - 9GD42050

**Subject:** High air pressure (Train Brake System / Main Air Reservoir [Red Needle] above 135 psi). This is relevant to the Ingersoll Rand air compressor only.

**Action:** Contact the Parts Department at Shuttlewagon (Ext. 322) and/or your authorized representative and reference this **Service Bulletin** and the **Serial Number** of the applicable Shuttlewagon. A replacement Repair Kit will be supplied and shipped at no charge.

**Instructions:** Utilizing the instructions supplied with the kit replace the spring in the inlet control valve located on the Ingersoll Rand Compressor.

Should you require assistance or need additional information, please contact Shuttlewagon's Service Department at 816-767-0300(Ext. 330).

| <u>QTY</u> | <u>P/N</u> | <u>DESCRIPTION</u> |
|------------|------------|--------------------|
| 1          | 720-082967 | Spring             |



## Installation Procedures for Service Bulletin No. SB09-002

1. Remove brass spring retainer nut as shown in pictures.
2. Remove existing spring, and shims if equipped, from brass spring retainer nut and discard.
3. Install new spring #720-082967 into brass spring retainer nut.
4. Install brass spring retainer nut with spring into the air inlet valve on air compressor and tighten.

